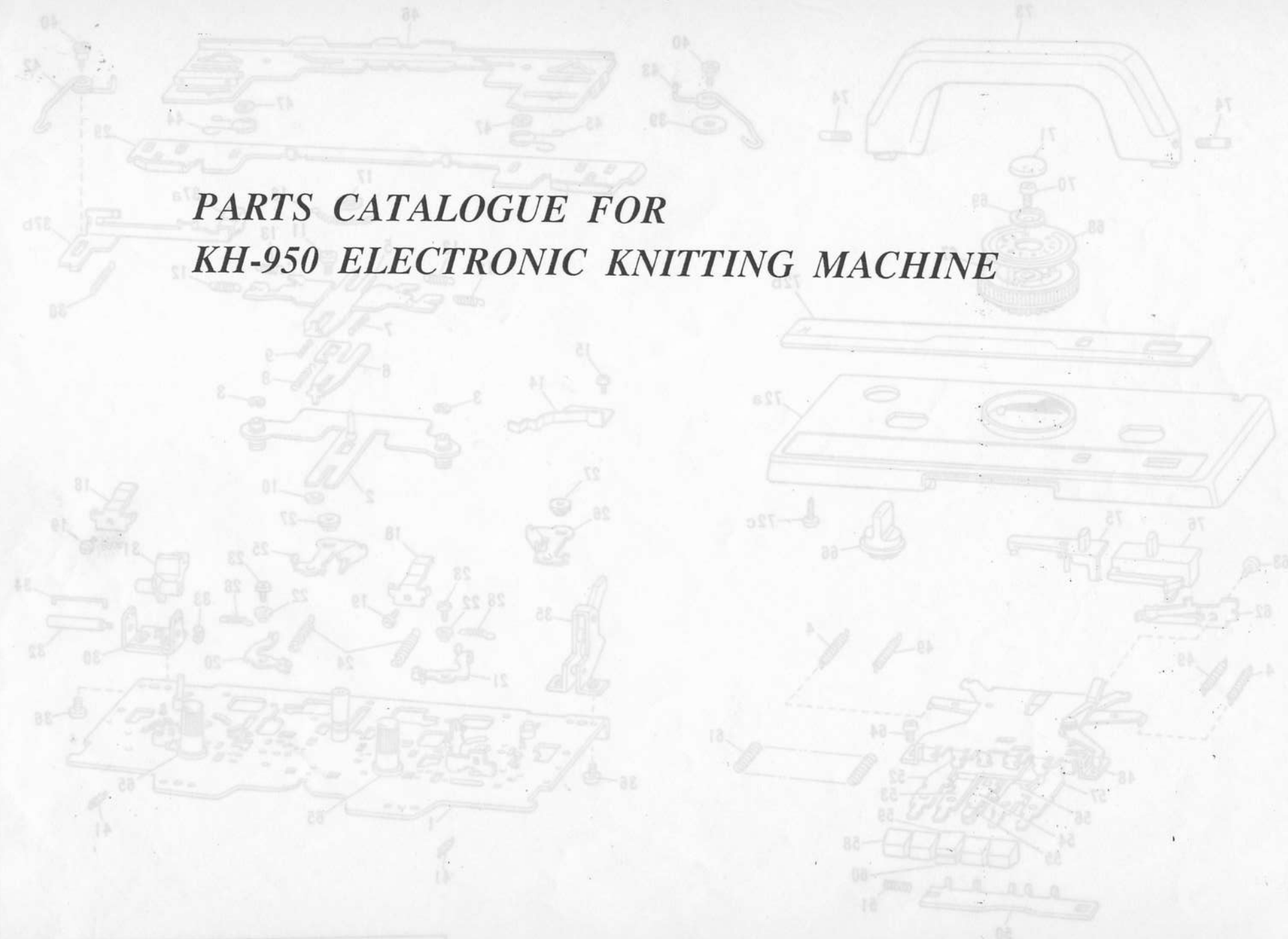
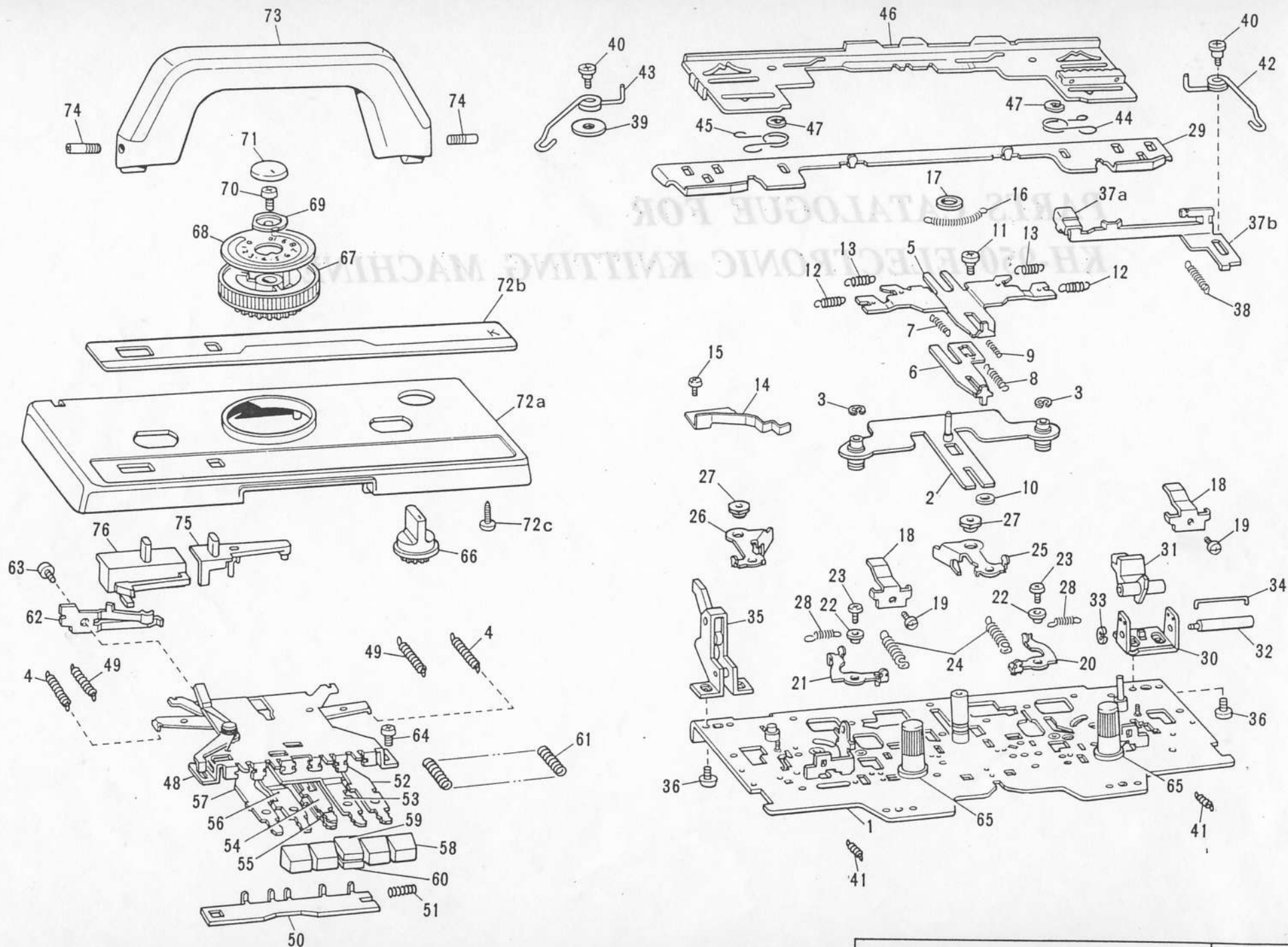


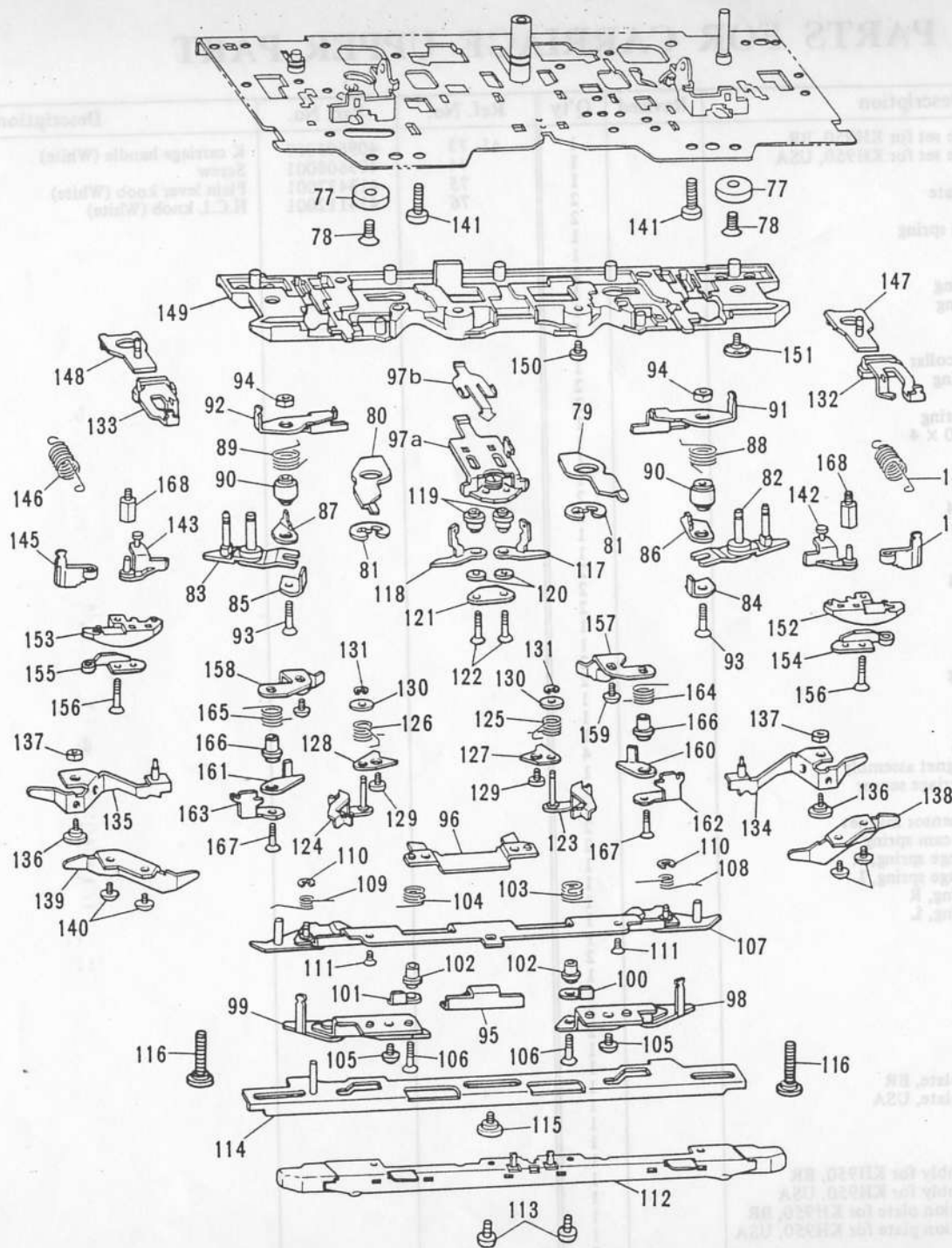
**PARTS CATALOGUE FOR
KH-950 ELECTRONIC KNITTING MACHINE**





PARTS FOR CARRIAGE UPPER PART

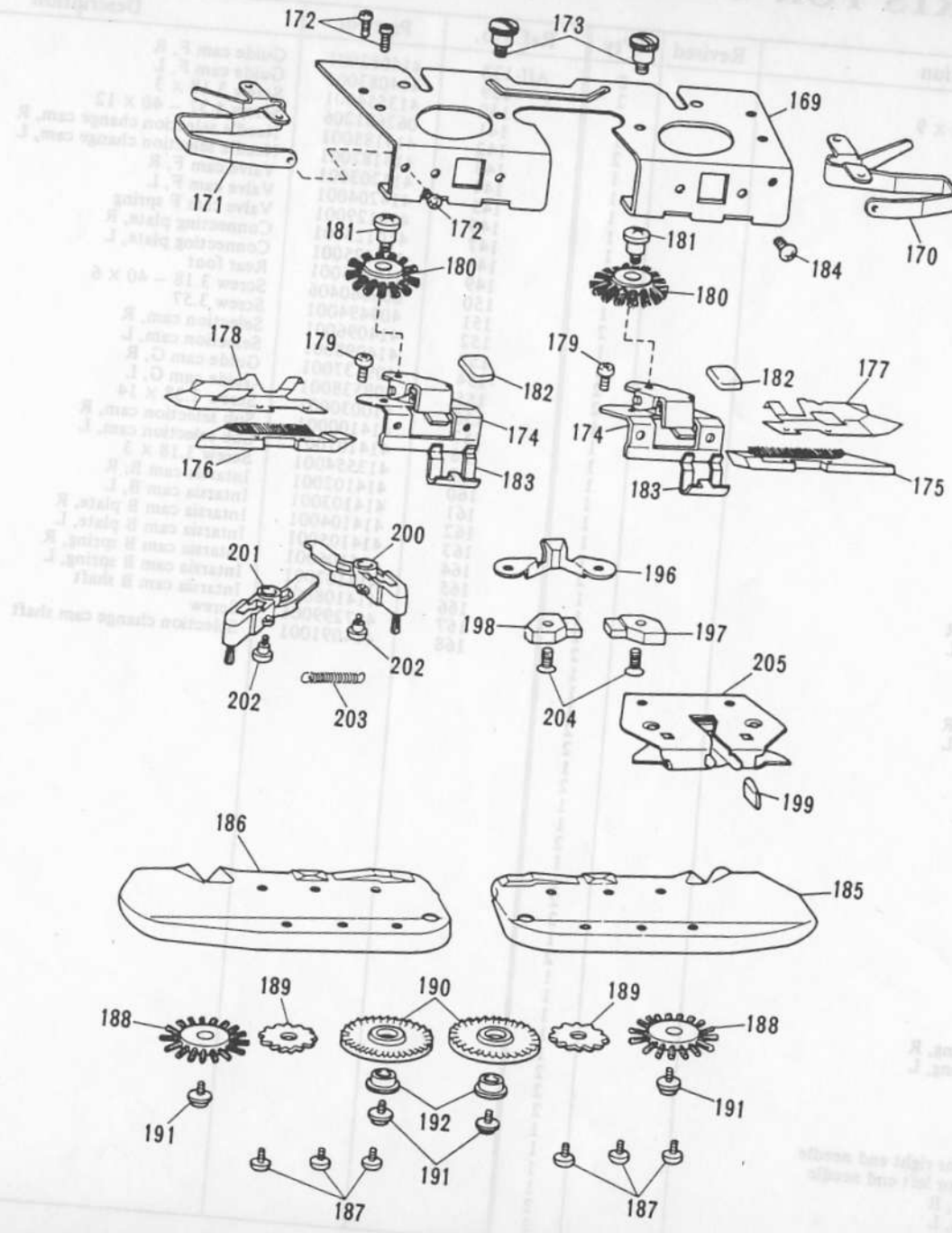
Ref. No.	Part No.	Description	Revised	Q'ty	Ref. No.	Part No.	Description	Revised	Q'ty
AI-1-AII-204	414556001	K carriage complete set for KH950, BR		1	AI- 73	409605007	K carriage handle (White)		1
	415397001	K carriage complete set for KH950, USA		1	74	409608001	Screw		1
AI- 1	414011001	Carriage plate		1	75	413437001	Plain lever knob (White)		1
2	414022001	Stitch cam guide plate		2	76	414112001	H.C.L knob (White)		1
3	048030346	Snap ring 3		2					
4	407432001	Raising cam change spring		1					
5	414053000	Change plate A		1					
6	414054000	Change plate B		1					
7	414370001	Change plate A spring		1					
8	414252001	Change plate B spring		1					
9	413452001	Change plate spring		1					
10	414251001	Collar		1					
11	414025001	Change plate guide collar		1					
12	414241001	MC cam change spring		2					
13	414178001	MC cam spring A		2					
14	414065001	Fromt slide plate spring		1					
15	060660406	+ - Screw 3.18 - 40 X 4		1					
16	414069001	Tuck cam spring		1					
17	414180001	Presser ring		1					
18	414084001	Handle lock spring		2					
19	062670406	Screw 3.57 - 40 X 4		2					
20	414014001	Intarsia lever, R		1					
21	414017001	Intarsia lever, L		1					
22	414019001	Intarsia lever collar		2					
23	060660406	Screw 3.18 - 40 X 4		2					
24	414090001	Intarsia lever spring		2					
25	414092001	Intarsia cam A, R		1					
26	414093001	Intarsia cam A, L		1					
27	414094001	Nut		2					
28	414095001	Intarsia cam A spring		2					
29	409554001	Rear plate		1					
30-34	410130001	Row counter tripper		1					
35	410132001	Knit leader tripper		1					
36	060660406	Screw 3.18 - 40 X 4		4					
37	410141003	K carriage sensor magnet assembly		1					
38	412131001	Shift spring for K carriage sensor		1					
39	025050335	Washer		1					
40	410146001	Shaft for K carriage sensor magnet		2					
41	410135001	End needle selection cam spring		2					
42	414189001	Needle selection change spring, R		1					
43	414190001	Needle selection change spring, L		1					
44	409543001	Connecting plate spring, R		1					
45	409544001	Connecting plate spring, L		1					
46	410138001	Upper slide plate		1					
47	048040346	Snap ring		2					
48-62	414113001	Cam button unit		1					
63	060660406	Screw 3.18 - 40 X 4		1					
64	060670406	Screw 3.57 - 40 X 4		2					
65	409596003	Thumb nut		2					
66	409597006	Change knob		1					
67	409599003	Stitch dial		1					
68	414174001	Stitch dial indicator plate, BR		1					
	414174004	Stitch dial indicator plate, USA		1					
69	406283001	Stitch dial presser		1					
70	060660606	Screw 3.18 - 40 X 6		1					
71	409601005	Stitch dial cap		1					
72a-b	414559001	K carriage cover assembly for KH950, BR		1					
	415398001	K carriage cover assembly for KH950, USA		1					
72b	414560001	Carriage cover decoration plate for KH950, BR		1					
	415399001	Carriage cover decoration plate for KH950, USA		1					
72c	037351615	Screw 3.5 X 16		2					



PARTS FOR CARRIAGE LOWER PART

Ref. No.	Part No.	Description	Revised	Q'ty	Ref. No.	Part No.	Description	Revised	Q'ty
AII- 77	407285000	Carriage magnet 16 x 18		2	AII-138	414082001	Guide cam F, R		1
78	408773006	Flat head screw 3.18 - 40 x 9		2	139	414083001	Guide cam F, L		1
79	414242001	Raising cam guide, R		1	140	413554001	Screw 3.18 x 3		4
80	414243001	Raising cam guide, L		1	141	062681206	Screw 4.37 - 40 x 12		2
81	048070346	Snap ring		2	142	414185001	Needle selection change cam, R		1
82	414026001	Stitch cam assembly, R		1	143	414187001	Needle selection change cam, L		1
83	414030001	Stitch cam assembly, L		1	144	414203001	Valve cam F, R		1
84	407296001	Sub stitch cam, R		1	145	414204001	Valve cam F, L		1
85	407297001	Sub stitch cam, L		1	146	410129001	Valve cam F spring		2
86	410488001	Valve cam D, R		1	147	410123001	Connecting plate, R		1
87	410489001	Valve cam D, L		1	148	410125001	Connecting plate, L		1
88	410490001	Valve cam D spring, R		1	149	414086001	Rear foot		1
89	410491001	Valve cam D spring, L		1	150	060660406	Screw 3.18 - 40 x 6		4
90	414245001	Sub stitch cam shaft		2	151	409494001	Screw 3.57		2
91	414032001	MC cam, R		1	152	414096001	Selection cam, R		1
92	414033001	MC cam, L		1	153	414098001	Selection cam, L		1
93	407312001	Screw		2	154	409537001	Guide cam G, R		1
94	021660306	Nut		2	155	409538001	Guide cam G, L		1
95	414034001	Slide cam		1	156	410030001	Screw 2.38 x 14		2
96	414035001	Slide cam guide		1	157	414100001	Sub selection cam, R		1
97a	414036001	Guide cam C		1	158	414101001	Sub selection cam, L		1
97b	414462000	Guide cam C spring		1	159	413554001	Screw 3.18 x 3		2
98	414041001	Guide cam B, R		1	160	414102001	Intarsia cam B, R		1
99	414045001	Guide cam B, L		1	161	414103001	Intarsia cam B, L		1
100	414176001	Valve cam B, R		1	162	414104001	Intarsia cam B plate, R		1
101	414177001	Valve cam B, L		1	163	414105001	Intarsia cam B plate, L		1
102	414050001	Valve cam B shaft		2	164	414106001	Intarsia cam B spring, R		1
103	414051001	Valve cam B spring, R		1	165	414107001	Intarsia cam B spring, L		1
104	414052001	Valve cam B spring, L		1	166	414108001	Intarsia cam B shaft		2
105	413554001	Screw 3.18 x 3		2	167	407299001	Screw		2
106	407299001	Screw		2	168	414091001	Selection change cam shaft		2
107	414055001	Guide cam A		1					
108	414194001	Change cam spring, R		1					
109	414195001	Change cam spring, L		1					
110	048025346	Snap ring		2					
111	413285001	Screw 3.18 x 4		2					
112	414172001	Front foot		1					
113	413554001	Screw 3.18 x 3		2					
114	414062001	Front slide plate		1					
115	414184001	Screw 3.18 x 4		1					
116	408504001	Screw 3.18		2					
117	414066001	Tuck cam, R		1					
118	414067001	Tuck cam, L		1					
119	414068001	Tuck cam, shaft		2					
120	414179001	Washer		2					
121	407340001	Tuck cam plate		1					
122	407299001	Screw		2					
123	414070001	Valve cam G, R		1					
124	414073001	Valve cam G, L		1					
125	414075001	Valve cam G spring, R		1					
126	414076001	Valve cam G spring, L		1					
127/128	414077001	Cam plate		1					
129	414049001	Screw		2					
130	025350233	Washer		2					
131	048020346	Snap ring		2					
132	409510001	Selection cam for right end needle		1					
133	409513001	Selection cam for left end needle		1					
134	414078001	Separation cam, R		1					
135	414080001	Separation cam, L		1					
136	410115001	Screw 3.18		2					
137	021660306	Nut 3.18 - 40		2					

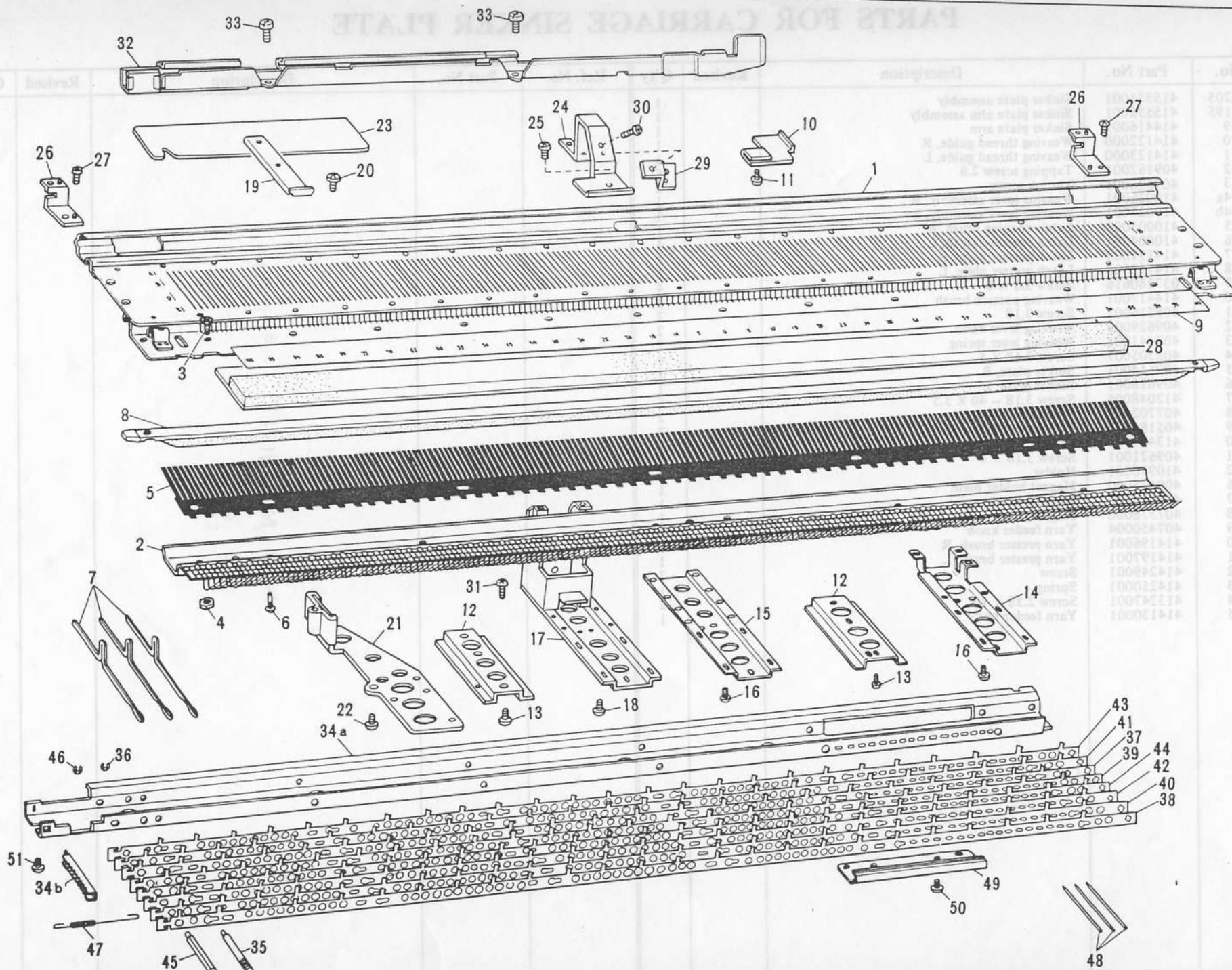
PARTS FOR CARRIAGE LOWER PART



Part No.	Description
4073200	Carriage magnet 1/2 x 1/2
4073201	Front plate 1/2 x 1/2
4073202	Revolving cam guide, R
4073203	Revolving cam guide, L
4073204	Stop ring
4073205	Switch cam assembly, R
4073206	Switch cam assembly, L
4073207	Sub switch cam, R
4073208	Sub switch cam, L
4073209	Valve cam D, R
4073210	Valve cam D, L
4073211	Valve cam D spring, R
4073212	Valve cam D spring, L
4073213	Sub switch cam shaft
4073214	MC cam, R
4073215	MC cam, L
4073216	Screw
4073217	Nut
4073218	Slide cam
4073219	Slide cam guide
4073220	Guide cam C
4073221	Guide cam C spring
4073222	Guide cam B, R
4073223	Guide cam B, L
4073224	Valve cam B, R
4073225	Valve cam B, L
4073226	Valve cam B shaft
4073227	Valve cam B spring, R
4073228	Valve cam B spring, L
4073229	Screw 1/8 x 3/4
4073230	Screw
4073231	Guide cam A
4073232	Change cam spring, R
4073233	Change cam spring, L
4073234	Stop ring
4073235	Screw 1/8 x 1/2
4073236	Front foot
4073237	Screw 1/8 x 1/2
4073238	Front slide plate
4073239	Screw 1/8 x 1/2
4073240	Screw 1/8
4073241	Lock cam, R
4073242	Lock cam, L
4073243	Lock cam, shaft
4073244	Water
4073245	Lock cam plate
4073246	Screw
4073247	Valve cam C, R
4073248	Valve cam C, L
4073249	Valve cam C spring, R
4073250	Valve cam C spring, L
4073251	Cam plate
4073252	Screw
4073253	Water
4073254	Stop ring
4073255	Selection cam for right and middle
4073256	Selection cam for left and middle
4073257	Selection cam, R
4073258	Selection cam, L
4073259	Screw 1/8
4073260	Nut 1/8 - 40
4073261	4073260

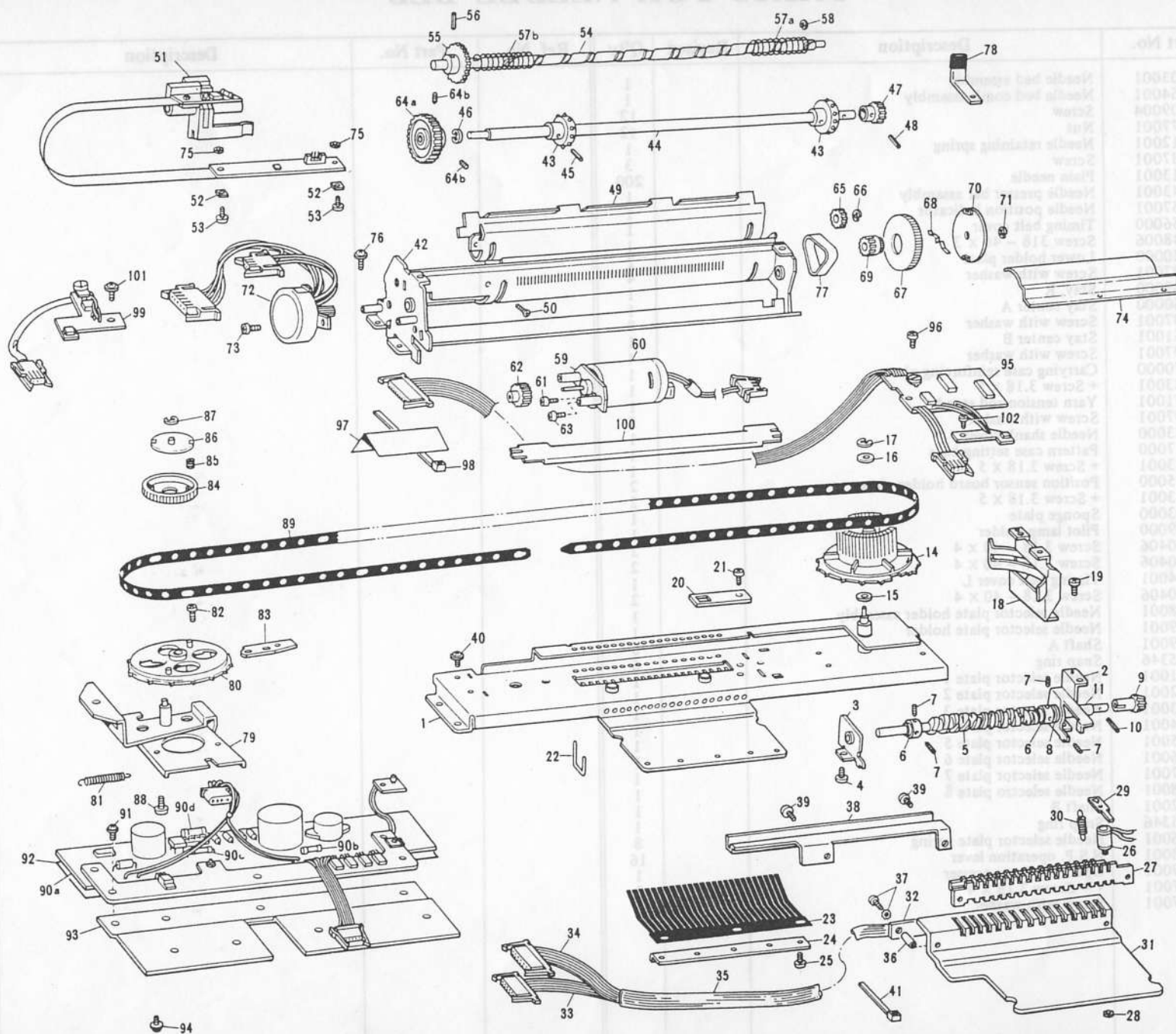
PARTS FOR CARRIAGE SINKER PLATE

Ref. No.	Part No.	Description	Revised	Q'ty	Ref. No.	Part No.	Description	Revised	Q'ty
AII-169-205	415551001	Sinker plate assembly		1					
169-195	415552001	Sinker plate arm assembly		1					
169	414416001	Sinker plate arm		1					
170	414122000	Weaving thread guide, R		1					
171	414123000	Weaving thread guide, L		1					
172	409162001	Tapping screw 2.6		6					
173	409626001	Thumb screw		2					
174a	410026001	Weaving lever assembly, R		1					
174b	410027001	Weaving lever assembly, L		1					
175	410003001	Latch opening brush, R		1					
176	410004001	Latch opening brush, L		1					
177	414191000	Latch presser plate, R		1					
178	414192000	Latch presser plate, L		1					
179	037280616	Screw 2.6 x 6		4					
180	414417001	Weaving pattern brush		2					
181	408316001	Screw 3.18		2					
182	409629003	Weaving lever knob		2					
183	407441001	Weaving lever spring		2					
184	408305001	Screw 3.18 x 5		4					
185	409614001	Sinker plate, R		1					
186	409618001	Sinker plate, L		1					
187	412048006	Screw 3.18 - 40 x 3.5		6					
188	407702001	Wheel brush		2					
189	405184002	Plastic gear		2					
190	413403001	Rubber wheel		2					
191	409621001	Screw 3.18 x 4		2					
192	410970001	Holder		2					
196	409625000	Magnet holder plate		1					
197	407454000	Magnet, R		1					
198	407578000	Magnet, L		1					
199	407450004	Yarn feeder knob		1					
200	414196001	Yarn presser brush, R		1					
201	414197001	Yarn presser brush, L		1					
202	414249001	Screw		2					
203	414250001	Spring		1					
204	413247001	Screw 2.38 x 10		2					
205	414130001	Yarn feeder body		1					



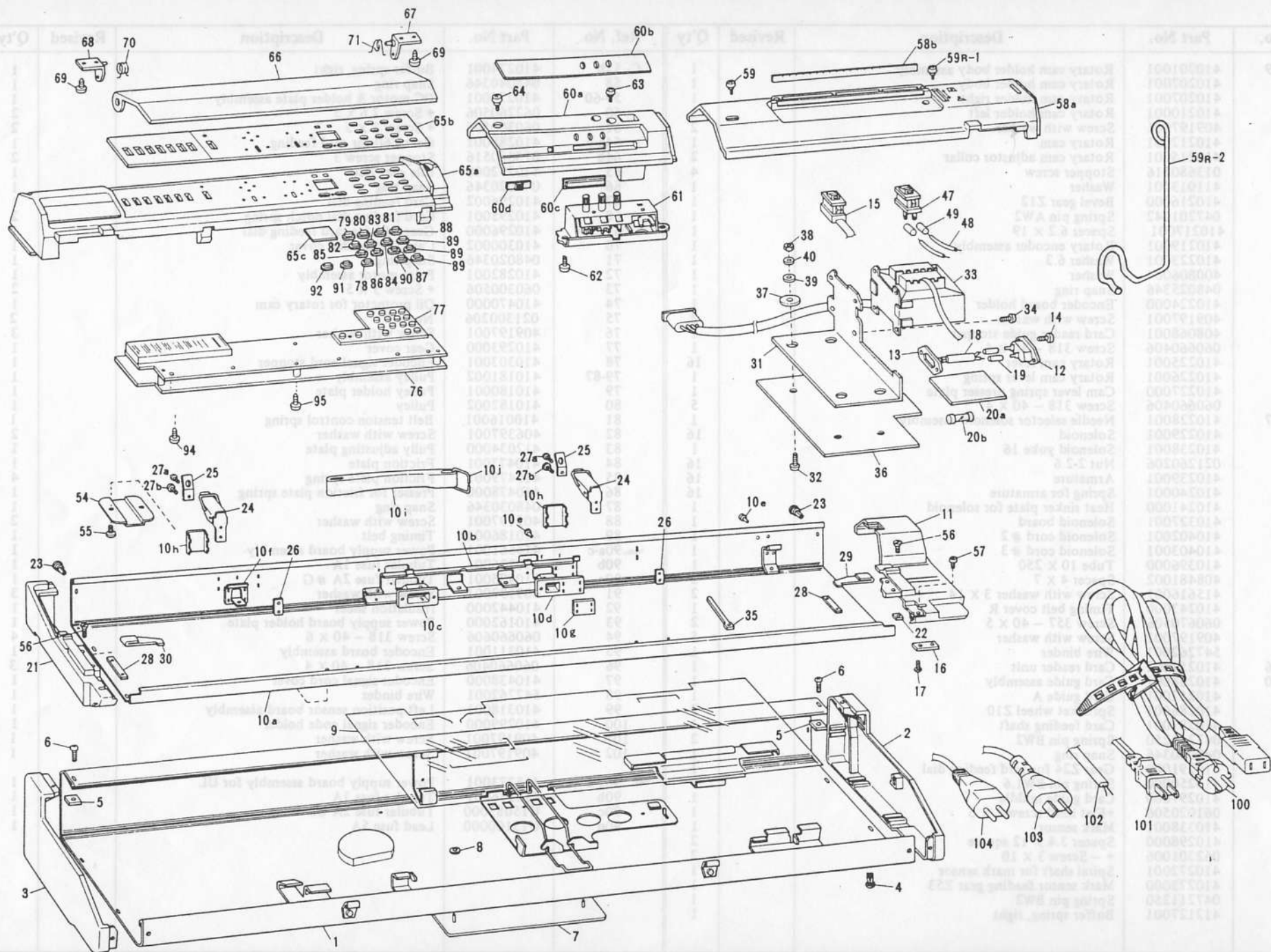
PARTS FOR NEEDLE BED

Ref. No.	Part No.	Description	Revised	Q'ty	Ref. No.	Part No.	Description	Revised	Q'ty
B- 1	412803001	Needle bed assembly		1					
2	410154001	Needle bed comb assembly		1					
3	412109004	Screw		12					
4	405077001	Nut		12					
5	407112001	Needle retaining spring		1					
6	407687001	Screw		3					
7	407113001	Plain needle		200					
8	409643001	Needle presser bar assembly		1					
9	410157001	Needle position indicator		1					
10	410156000	Timing belt cover		1					
11	412048006	Screw 3.18 - 40 X 3		1					
12	407120000	Lower holder plate		2					
13	409197001	Screw with washer		4					
14	410159000	Stay, R		1					
15	410160000	Stay center A		1					
16	409197001	Screw with washer		8					
17	410161001	Stay center B		1					
18	409197001	Screw with washer		4					
19	410170000	Carrying case reinforcing plate		1					
20	410523001	+ Screw 3.18 X 5		1					
21	410171001	Yarn tension rod stand		1					
22	406397001	Screw with washer		5					
23	410423000	Needle shank cover		1					
24	410177000	Pattern case setting base		1					
25	410523001	+ Screw 3.18 X 5		1					
26	410175000	Position sensor board holder plate		2					
27	410523001	+ Screw 3.18 X 5		2					
28	407703000	Sponge plate		1					
29	410449000	Pilot lamp holder		1					
30	060660406	Screw 3.18 - 40 X 4		2					
31	060660406	Screw 3.18 - 40 X 4		2					
32	411014001	Timing belt cover L		1					
33	060660406	Screw 3.18 - 40 X 4		2					
34a-47	410188001	Needle selector plate holder assembly		1					
34a-b	410189001	Needle selector plate holder		1					
35	408159001	Shaft A		6					
36	048025346	Snap ring		6					
37	410191001	Needle selector plate 1		1					
38	410192001	Needle selector plate 2		1					
39	410193001	Needle selector plate 3		1					
40	410194001	Needle selector plate 4		1					
41	410195001	Needle selector plate 5		1					
42	410196001	Needle selector plate 6		1					
43	410197001	Needle selector plate 7		1					
44	410198001	Needle selector plate 8		1					
45	408172001	Shaft B		1					
46	048025346	Snap ring		1					
47	410476001	Needle selector plate spring		8					
48	408098001	N.S.P. operation lever		16					
49	410199001	Operation lever presser		1					
50	409197001	+ - Screw 3.18 X 4		2					
51	409197001	Screw with washer		8					



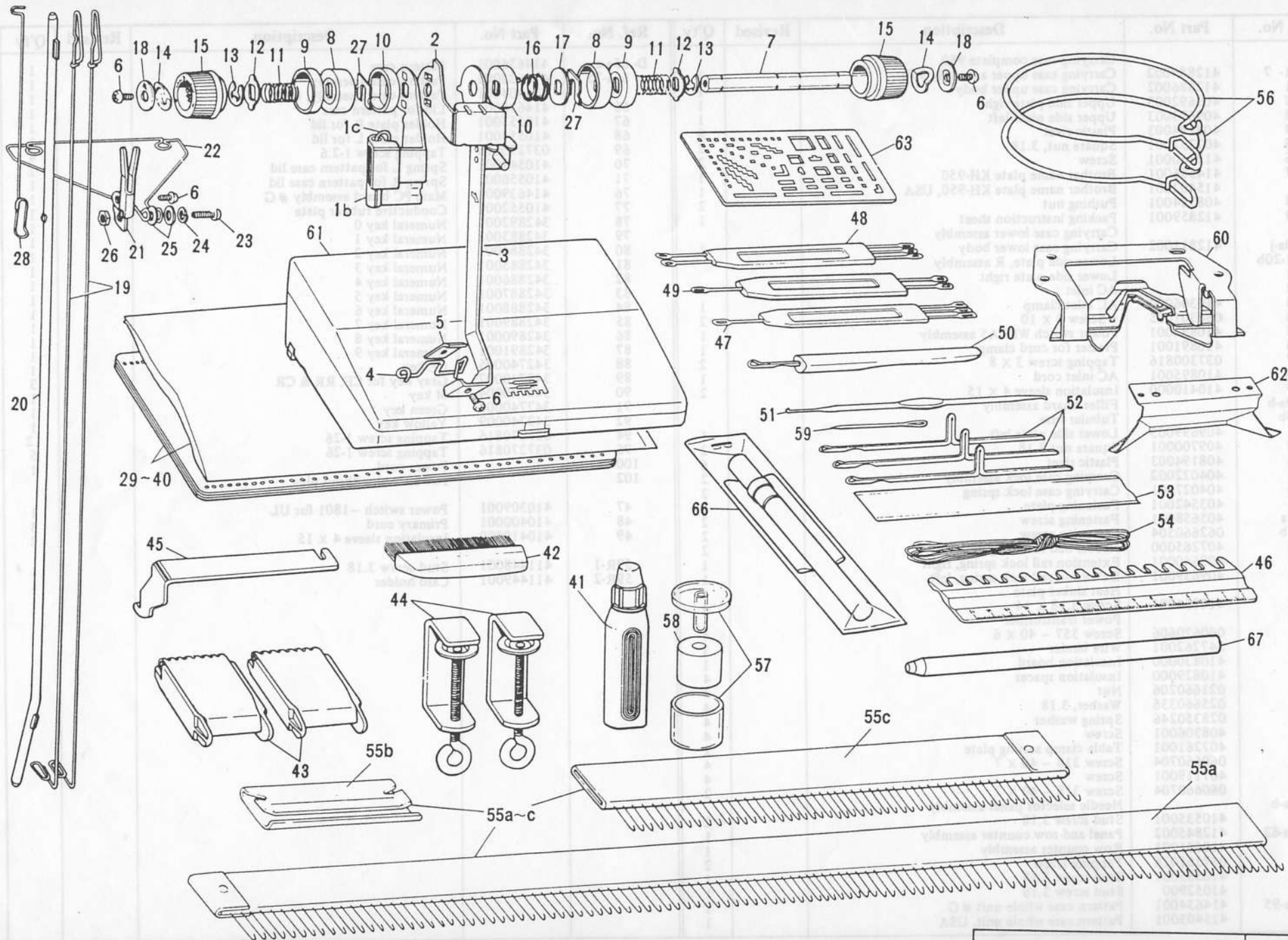
PARTS FOR NEEDLE SELECTOR UNIT

Ref. No.	Part No.	Description	Revised	Q'ty	Ref. No.	Part No.	Description	Revised	Q'ty
C- 1-39	410201001	Rotary cam holder body assembly		1	C- 57b	410274001	Buffer spring, right		1
1	410202001	Rotary cam holder body		1	58	048040346	Snap ring		1
2	410207001	Rotary cam holder right		1	59-60	410276001	DC motor & holder plate assembly		1
3	410210001	Rotary cam holder left		1	60	062260506	+ Screw 2.6 x 5		2
4	409197001	Screw with washer		2	61	060300506	+ Screw 3 x 5		2
5	410212001	Rotary cam		1	64a-b	410288001	Gear Z60 for card feeding		1
6	410215001	Rotary cam adjustor collar		2	64b	015300516	Stopper screw 3		2
7	013680516	Stopper screw		4	65	410292000	Idle gear Z20		1
8	411013001	Washer		1	66	048020346	Snap ring		1
9	410216000	Bevel gear Z12		1	67	410294002	Card feeding dial		1
10	047201042	Spring pin AW2		1	68	410295001	Card feeding dial notch spring		2
11	410217001	Spacer 6.2 x 19		1	69	410296000	Gear Z16 for card feeding dial		1
14	410219001	Rotary encoder assembly		1	70	410300002	Card feeding dial cover		1
15	410223001	Washer 6.3		1	71	048020346	Snap ring		1
16	400806004	Washer		1	72	410282001	Pulse motor assembly		1
17	048025346	Snap ring		1	73	060300506	+ Screw 3 x 5		2
18	410224000	Encoder board holder		1	74	410470000	Oil protector for rotary cam		1
19	409197001	Screw with washer		2	75	021300206	Nut 2-3		2
20	408068001	Card reader guide stopper		1	76	409197001	Screw with washer		3
21	060660406	Screw 318 - 40 x 4		1	77	410293000	Gear cover		1
22	410225001	Rotary cam lever		16	78	410303001	Encoder signal cord stopper		1
23	410226001	Rotary cam lever spring		1	79-87	410181002	Pulley assembly		1
24	410227000	Cam lever spring presser plate		1	79	410180001	Pulley holder plate		1
25	060660406	Screw 318 - 40 x 4		5	80	410182002	Pulley		1
26-37	410228001	Needle selector solenoid assembly		1	81	410016001	Belt tension control spring		1
26	410229001	Solenoid		16	82	406397001	Screw with washer		2
27	410238001	Solenoid yoke 16		1	83	410234000	Pully adjusting plate		1
28	021260206	Nut 2-2.6		16	84	410477001	Friction plate		1
29	410239001	Armature		16	85	410479001	Friction plate spring		4
30	410240001	Spring for armature		16	86	410478000	Presser for friction plate spring		1
31	410241000	Heat sinker plate for solenoid		1	87	048030346	Snap ring		1
32	410327001	Solenoid board		1	88	409197001	Screw with washer		2
33	410402001	Solenoid cord # 2		1	89	410186001	Timing belt		1
34	410403001	Solenoid cord # 3		1	90a-c	414561001	Power supply board assembly		1
35	410396000	Tube 10 x 250		1	90b	410336001	Tubular fuse 1A		1
36	408481002	Spacer 4 x 7		2	90c	410475001	Tubular fuse 2A # G		1
37	415616001	Screw with washer 3 x 14		2	91	409197001	Screw with washer		3
38	410243000	Timing belt cover R		1	92	410442000	Insulation sheet		1
39	060670506	Screw 357 - 40 x 5		2	93	410162000	Power supply board holder plate		1
40	409197001	Screw with washer		5	94	060660606	Screw 318 - 40 x 6		4
41	547262001	Wire binder		1	95	410311001	Encoder board assembly		1
42-76	410251002	Card reader unit		1	96	060660406	Screw 318 - 40 x 4		3
42-50	410268001	Card guide assembly		1	97	410438000	Encoder signal cord cover		1
42	410252001	Card guide A		1	98	547262001	Wire binder		1
43	410286001	Sprocket wheel Z10		2	99	410318001	Left position sensor board assembly		1
44	410287001	Card feeding shaft		1	100	410299000	Encoder signal code holder		1
45	047211250	Spring pin BW2		2	101	409197001	Screw with washer		1
46	048040346	Snap ring		1	102	409197001	Screw with washer		1
47	410291000	Gear Z24 for card feeding dial		1					
48	410250000	Spring pin BW1.6		1	90a-d	415373001	Power supply board assembly for UL		1
49	410297000	Card guide middle		1	90b	410336001	Tubular fuse 1A		1
50	061020506	+Flat head screw 2 x 5		1	90c	U15083000	Tubular fuse 2A UL		1
51	410338001	Mark sensor		1	90d	U15100000	Lead fuse 5A		1
52	410298000	Spacer 3.4 x 12 square		2					
53	062301006	+ - Screw 3 x 10		2					
54	410272001	Spiral shaft for mark sensor		1					
55	410273000	Mark sensor feeding gear Z53		1					
56	047211250	Spring pin BW2		1					
57a	412127001	Buffer spring, right		1					



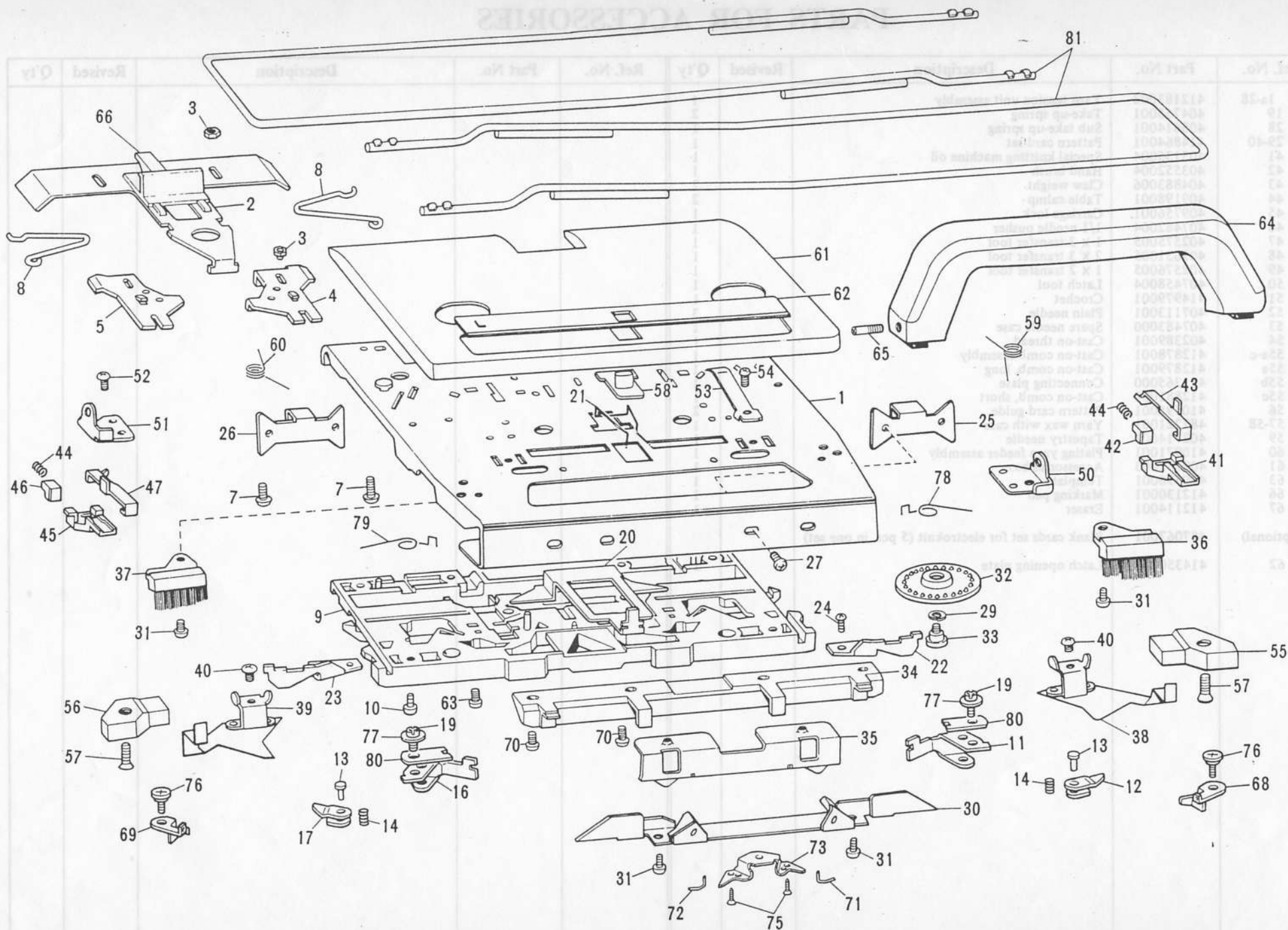
PARTS FOR CARRYING CASE

Ref. No.	Part No.	Description	Revised	Q'ty	Ref. No.	Part No.	Description	Revised	Q'ty
D- 1- 7	412884002	Carrying case complete 950		1	D- 65a-c	414636001	Pattern case		1
1	412886002	Carrying case upper assembly 950		1	65a-75	414635001	Pattern case assembly		1
2	409692003	Carrying case upper body		1		415404001	Pattern case assembly, USA		1
3	409693003	Upper side plate right		1	66	414638001	Lid for pattern case		1
4	408194003	Upper side plate left		1	67	410553001	Holder plate R for lid		1
5	407252001	Plastic rivet		8	68	410554001	Holder plate L for lid		1
6	412360001	Square nut, 3.18		2	69	037270616	Tapping screw 1-2.6		4
7	414566001	Screw		2	70	410549001	Spring L for pattern case lid		1
	415402001	Brother name plate KH-950		1	71	410550001	Spring R for pattern case lid		1
8	408784001	Brother name plate KH-950, USA		1	76	414639001	Main PC board assembly # G		1
9	412859001	Pushing nut		2	77	410552001	Conductive rubber plate		1
		Packing instruction sheet		1	78	342892001	Numeral key 0		1
10a-j	412811002	Carrying case lower assembly		1	79	342883001	Numeral key 1		1
11-20b		Carrying case lower body		1	80	342884001	Numeral key 2		1
11		Lower side plate, R assembly		1	81	342885001	Numeral key 3		1
12		Lower side plate right		1	82	342886001	Numeral key 4		1
13	410306000	AC inlet		1	83	342887001	Numeral key 5		1
14	060301005	AC inlet clamp		1	84	342888001	Numeral key 6		1
15	410892001	+ Screw 3 x 10		2	85	342889001	Numeral key 7		1
16	410891001	Power switch WK2A5 assembly		1	86	342890001	Numeral key 8		1
17	037300816	Presser for cord clamp		1	87	342891001	Numeral key 9		1
18	410895001	Tapping screw 3 x 8		2	88	342740005	CE key		1
19	410410000	AC inlet cord		1	89	342740007	Gray key for CF, RR & CR		3
20a-b		Insulation sleeve 4 x 15		2	90	342740004	M key		1
20b		Filter board assembly		1	91	342740008	Green key		1
21	409699003	Tubular fuse		1	92	342740009	Yellow key		1
22	409700001	Lower side plate left		1	94	037270816	Tapping screw 1-26		12
23	408194003	Square nut 3.18		2	95	037270816	Tapping screw 1-26		5
24	404022002	Plastic rivet		6	100		Power cord		1
25	404027001	Carrying case lock assembly		2	102		Power cord without plug		1
26	403542001	Carrying case lock spring		2					
27a	405658001	Fastening plate		2	47	410309001	Power switch -1801 for UL		1
27b	062660504	Fastening screw		2	48	410400001	Primary cord		3
28	407265000	Fastening screw		2	49	410410000	Insulation sleeve 4 x 15		2
29	409640001	Needle bed fastening plate		2					
30	409639001	Extension rail lock spring, right		1	59R-1	411448001	Stud screw 3.18		1
31		Extension rail lock spring, left		1	59R-2	411449001	Card holder		1
32	410864001	Heat sinker plate		4					
33		Screw 3.18 x 14		4					
34	060670606	Power transformer		4					
35	547262001	Screw 357 - 40 x 6		4					
36	410830000	Wire binder		3					
37	410829000	Insulation board		1					
38	021660206	Insulation spacer		4					
39	025660336	Nut		4					
40	028350246	Washer, 3.18		4					
45	408306001	Spring washer		4					
54	407261001	Screw		4					
55	060660704	Table clamp setting plate		2					
56	407119001	Screw 318 - 40 x 7		4					
57	060660704	Screw		4					
58a-b		Screw 318 - 40 x 7		2					
59	410535001	Needle selector panel assembly		2					
60a-62	412845002	Stud screw 3.18		1					
61	410531001	Panel and row counter assembly		1					
62	037351016	Row counter assembly		1					
63	410535001	Tapping screw		2					
64	41052900	Stud screw 3.18		1					
65a-95	414634001	Stud screw 3.18		1					
	415403001	Pattern case whole unit # G		1					
		Pattern case whole unit, USA		1					



PARTS FOR ACCESSORIES

Ref. No.	Part No.	Description	Revised	Q'ty	Ref. No.	Part No.	Description	Revised	Q'ty
E- 1a-28	412183002	Yarn tension unit assembly		1					
19	404755001	Take-up spring		2					
28	408614001	Sub take-up spring		1					
29-40	414864001	Pattern card set		1					
41	405135004	Special knitting machine oil		1					
42	403552004	Hand brush		1					
43	404883006	Claw weight		2					
44	409198001	Table calmp		2					
45	409756001	Carriage lock		1					
46	407482004	1/1 needle pusher		1					
47	402575005	1 x 3 transfer tool		1					
48	402631005	2 x 3 transfer tool		1					
49	402576005	1 x 2 transfer tool		1					
50	407458004	Latch tool		1					
51	414979001	Crochet		1					
52	407113001	Plain needle		3					
53	407483000	Spare needle case		1					
54	402389001	Cast-on thread		1					
55a-c	412878001	Cast-on comb assembly		1					
55a	412879001	Cast-on comb, long		1					
55b	411365000	Connecting plate		1					
55c	412881001	Cast-on comb, short		1					
56	410595001	Pattern card guide		2					
57-58	487221001	Yarn wax with case		1					
59	402714001	Tapestry needle		1					
60	410971001	Plating yarn feeder assembly		1					
61	409752003	Accessories box		1					
63	410596001	Template		1					
66	412130001	Marking pen		1					
67	412114001	Eraser		1					
(Optional)	487067001	Blank cards set for electroknit (5 pcs. in one set)							
62	414350000	Latch opening plate		1					



PARTS FOR L-CARRIAGE

Ref. No.	Part No.	Description	Revised	Q'ty	Ref. No.	Part No.	Description	Revised	Q'ty
F- 1-80	414640001	L carriage assembly KH950, BR		1	F- 65	409751001	Screw		2
	415272001	L carriage assembly KH950, USA		1	66	410585005	Release button (White)		1
1	410481001	L carriage plate		1	68	412145001	L valve cam C, R		1
2	410483001	Release button plate		1	69	412146001	L valve cam C, L		1
3	408166001	Stud for release button plate		4	70	060660806	Screw 3.18 - 40 x 8		4
4	410484001	Connecting plate R for L carriage		1	71	412141001	L valve cam B, R		1
5	410485001	Connecting plate L for L carriage		1	72	412142001	L valve cam B, L		1
7	060660706	Screw 3.18 - 40 x 7		4	73	412143001	Reinforcing plate B		1
8	410486001	Connecting plate spring		2	75	040210812	Screw 2 x 8		2
9	412138001	Main cam		1	76	409528001	Lever shaft		2
10	060660806	Screw 3.18 - 40 x 8		2	77	403069001	Washer 3.3		2
11	410578001	Separation cam R for L carriage		1	78	410966001	R end needle selection change spring		1
12	408132001	Raising cam right for L carriage		1	79	410967001	L end needle selection change spring		1
13	410579001	Shaft for separation cam		1	80	412898000	Separation cam plate		2
14	408134001	Raising cam spring		2	81	412205001	Extension rail		2
16	410581001	Separation cam L for L carriage		1					
17	408137001	Raising cam left for L carriage		1					
19	060660706	Screw 3.18 - 40 x 7		2					
20	408582001	Lace selecting cam		1					
21	408583001	Change lever spring		1					
22	410583001	Right end needle separation cam for L		1					
23	410584001	Left end needle separation cam for L		1					
24	410592001	+ - Screw 3.18 x 12		2					
25	410494001	Needle transfer plate R		1					
26	410495001	Needle transfer plate L		1					
27	413734001	Screw 3.18 - 40 x 4		4					
30	408573001	Cam plate		1					
31	060660406	Screw 3.18 - 40 x 4		4					
32	411003001	Wheel brush		2					
33	405029001	Stud screw		1					
34	407490000	Front foot		1					
35	407490000	Front foot holder		1					
36	408580003	Small brush, R		1					
37	408581003	Small brush, L		1					
38	408561001	Spring plate, R		1					
39	408562001	Spring plate, L		1					
40	060660406	Screw 3.18 - 40 x 4		2					
41	410957002	R end needle selection cam for L		1					
42	410959001	R end needle selection change cam for L		1					
43	410958001	R end needle selection plate for L		1					
44	410963001	End needle selection cam spring for L		2					
45	410960002	L end needle selection change cam for L		1					
46	410962001	L end needle selection change cam for L		1					
47	410961001	L end needle selection plate for L		1					
50	409740001	Handle setting base, R		1					
51	409739001	Handle setting base, L		1					
52	060670506	Screw 3.57 - 40 x 5		2					
53	407522001	Handle lock spring		2					
54	060660406	Screw 3.57 - 40 x 4		2					
55	407454000	Magnet, R		1					
56	407578000	Magnet, L		1					
57	061661006	Screw		2					
58	409744005	Lace selecting knob (White)		1					
59	412148001	L valve cam C spring, L		1					
60	412147001	L valve cam C spring, R		1					
61-62	414641001	L carriage cover assembly, BR		1					
	415259001	L carriage cover assembly, USA		1					
62	414642001	L carriage cover decoration plate, BR		1					
	415261001	L carriage cover decoration plate, USA		1					
63	060660406	Screw 3.18 - 40 x 4		2					
64	409748007	L carriage handle (White)		1					

PARTS FOR L-CARRIAGE

Ref. No.	Part No.	Description	Q'ty	Revised	Part No.	Description	Q'ty	Revised
1-50	412440001	L carriage assembly KHS20, BR	1		408751001	Screw	1	
1	412440001	L carriage assembly KHS20, USA	1		410282008	Release button (White)	1	
2	410482001	L carriage plate	1		412142001	L valve cam C, R	1	
3	410482001	Release button plate	1		412142001	L valve cam C, L	1	
4	410482001	Stand for release button plate	1		000640808	Screw 3.18 - 40 x 2	1	
5	410482001	Connecting plate R for L carriage	1		412142001	L valve cam B, R	1	
6	410482001	Connecting plate L for L carriage	1		412142001	L valve cam B, L	1	
7	000640708	Screw 3.18 - 40 x 7	1		412142001	Reinforcing plate R	1	
8	410482001	Connecting plate spring	1		040210812	Screw 3 x 2	1	
9	412142001	Main cam	1		409238001	Lower shaft	1	
10	000640808	Screw 3.18 - 40 x 2	1		409089001	Washer 3.2	1	
11	410278001	Separation cam R for L carriage	1		410966001	R and needle selection change spring	1	
12	408232001	Raising cam right for L carriage	1		410967001	L and needle selection change spring	1	
13	410278001	Shaft for separation cam	1		412388000	Separation cam plate	1	
14	408232001	Raising cam spring	1		412388001	Extension rail	1	
15	410281001	Separation cam L for L carriage	1					
16	408232001	Raising cam left for L carriage	1					
17	000640708	Screw 3.18 - 40 x 7	1					
18	408232001	Lace selecting cam	1					
19	408232001	Change lever spring	1					
20	410282001	Right end needle separation cam for L	1					
21	410282001	Left end needle separation cam for L	1					
22	410282001	+ - Screw 3.18 x 12	1					
23	410482001	Needle transfer plate R	1					
24	410482001	Needle transfer plate L	1					
25	412324001	Screw 3.18 - 40 x 4	1					
26	408232001	Cam plate	1					
27	000640408	Screw 3.18 - 40 x 4	1					
28	411007001	Wash brush	1					
29	407029001	Stand screw	1					
30	407490000	Front foot	1					
31	407490000	Front foot holder	1					
32	408280003	Small brush, R	1					
33	408281003	Small brush, L	1					
34	408281001	Spring plate, R	1					
35	408282001	Spring plate, L	1					
36	000640408	Screw 3.18 - 40 x 4	1					
37	410927001	R and needle selection cam for L	1					
38	410928001	R and needle selection change cam for L	1					
39	410928001	R and needle selection plate for L	1					
40	410928001	End needle selection cam spring for L	1					
41	410940001	L and needle selection change cam for L	1					
42	410940001	L and needle selection change cam for L	1					
43	410940001	L and needle selection plate for L	1					
44	409740001	Handle setting part, R	1					
45	409739001	Handle setting part, L	1					
46	000640708	Screw 3.27 - 40 x 2	1					
47	407232001	Handle lock spring	1					
48	000640408	Screw 3.27 - 40 x 4	1					
49	407424000	Magnet, R	1					
50	407232000	Magnet, L	1					
51	001621008	Screw	1					
52	409744002	Lace selecting knob (White)	1					
53	412142001	L valve cam C spring, L	1					
54	412142001	L valve cam C spring, R	1					
55	412142001	L carriage cover assembly, BR	1					
56	412239001	L carriage cover assembly, USA	1					
57	414641001	L carriage cover decoration plate, BR	1					
58	412231001	L carriage cover decoration plate, USA	1					
59	000640408	Screw 3.18 - 40 x 4	1					
60	409748001	L carriage cover (White)	1					

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